

Firing recommendations
for Duceragold Kiss with Austromat
3001 furnace

Austromat 3001		
Oxidation	Degunorm	C575 T60 • L9 V9 T055 • C 780 T300 V0 C0 L0 T2 C575
	Degunorm supra/pur	C575 T60 • L9 V9 T080 • C 800 T300 V0 C0 L0 T2 C575
Degunorm classic Base	Degunorm	C575 T360 T120 • L9 V9 T055 • C 780 V0 T60 C0 L0 T2 C575
Paste opaque	Degunorm	C575 T360 T120 • L9 V9 T055 • C 780 V0 T60 C0 L0 T2 C575
	Degunorm supra/pur	C575 T360 T120 • L9 V9 T080 • C 800 V0 T60 C0 L0 T2 C575
Margin 1	Degunorm	C450 T180 • L9 T180 V9 T055 • C 780 V0 T75 C0 L0 T2 C450
	Degunorm supra/pur	C450 T180 • L9 T180 V9 T080 • C 800 V0 T75 C0 L0 T2 C450
Margin 2	Degunorm	C450 T180 • L9 T180 V9 T055 • C 780 V0 T75 C0 L0 T2 C450
	Degunorm supra/pur	C450 T180 • L9 T180 V9 T080 • C 800 V0 T75 C0 L0 T2 C450
Dentine 1	Degunorm	C450 T180 • L9 T180 V9 T055 • C 780 V0 T60 C0 L7 C720 L9 T180 C0 L0 T2 C450
	Degunorm supra/pur	C450 T180 • L9 T180 V9 T080 • C 800 V0 T60 C0 L7 C720 L9 T180 C0 L0 T2 C450
Dentine 2	Degunorm	C450 T180 • L9 T180 V9 T055 • C 780 V0 T60 C0 L0 T2 C450
	Degunorm supra/pur	C450 T180 • L9 T180 V9 T080 • C 790 V0 T60 C0 L0 T2 C450
Glaze	Degunorm	C450 T120 • L9 T180 T055 • C 770 T60 C0 L0 T2 C450
	Degunorm supra/pur	C450 T120 • L9 T180 T080 • C 780 T60 C0 L0 T2 C450
Correction (Final Kiss)	Degunorm	C450 T120 • L9 T180 V9 T055 • C 720 V0 T60 C0 L0 T2 C450
	Degunorm supra/pur	C450 T120 • L9 T180 V9 T080 • C 730 V0 T60 C0 L0 T2 C450
Final Margin	Degunorm	C450 T120 • L9 T180 V9 T055 • C 720 V0 T60 C0 L0 T2 C450
	Degunorm supra/pur	C450 T120 • L9 T180 V9 T080 • C 730 V0 T60 C0 L0 T2 C450

Tempering or long-term cooling for initial dentine firing with Degunorm/Degunorm supra and pur tempering 3 min at 720 °C or alternatively cool in 5 min down to 680 °C!

No long-term cooling for Degunorm logic! Correction powders and Final Margin powders should not be fired below 760 °C!

All firing temperatures shown here are recommendations only. Variations are possible due to different furnace capabilities.

