

Firing recommendations for
DuceraGold Kiss with Austromat M

		Oxidbrand	Degunorm Classic Base	Wash and Paste Opaque	Margin 1	Margin 2	Dentine 1	Dentine 2	Glaze	Correction Final Kiss	Final Margin
	START	575	575	575	450	450	450	450	450	450	450
		0	6	6	0	0	0	0	0	0	0
	↑	1	2	2	3	3	3	3	2	2	2
	→	0	0	0	3	3	3	3	3	3	3
	VAC	9	9	9	9	9	9	9	0	9	9
Degunorm	°C/min	55	55	55	55	55	55	55	55	55	55
	END	780	780	780	780	780	780	780	770	720	720
Degunorm supra/pur	°C/min	80	–	80	80	80	80	80	80	80	80
	END	800	–	800	800	800	800	790	780	730	730
	→	5:00 (d)	1:00	1:00	1:15	1:15	1:00	1:00	1:00	1:00	1:00
	1 ↘	0	0	0	0	0	3	0	0	0	0
	2 ↘	0	0	0	0	0	0	0	0	0	0

Tempering or long-term cooling for initial dentine firing with Degunorm/Degunorm supra and pur tempering 3 min at 720 °C or alternatively cool in 5 min down to 680 °C!

No long-term cooling for Degunorm logic! Correction powders and Final Margin powders should not be fired below 760 °C!

All firing temperatures shown here are recommendations only. Variations are possible due to different furnace capabilities.

